

MRM # 10 DCMC CAO QA ROLE

"SITTING ON YOUR LAURELS OR TAKING CHARGE OF DESTINY"

DCMC-OG

PRODUCT AND MANUFACTURING ASSURANCE

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PERSPECTIVE - TAKING CHARGE

- MANDATE: Redesign DoD Source Acceptance
- TASK: Perform a comprehensive reassessment of current source acceptance policies and procedures
 - Set targets
 - **Reduce DCMC engagement**
 - Develop methodology to institutionalize



MRM # 10 Vision Statement

PROPOSED

DCMC CAO is committed to promoting more cost-effective ways of doing business such as continuously identifying and eliminating unnecessary source inspection



GOALS

- Position DCMC CAO to anticipate MRM # 10 impact by using risk and process management methods
- Maintain quality, value-added service to CAO customers concurrently with meeting potential increased workload in a resource-constrained environment



OBJECTIVES

- To lead, train and equip the work force to perform proficiently in the new business environment
- To be active in reducing DCMC engagement and in meeting the projected source inspection reduction numbers



AVAILABLE TOOLS/OPTIONS

- Contractor Self Oversight (CSO)
- Alternative Release Procedures (ARP)
- Certificate of Conformance (CoC)
- Direct Vendor Delivery (DVD)
- Contractor Risk Assessment
- Combinations Listed

Options can be contractor, contract, process, or product specific where feasible



CAO PRIME DIRECTIVE

- Develop a strategy to meet overall MRM #10 directives and projected resource reductions using available options
- Develop action plans for strategy implementation
 - **№** 60 day plan
 - 180 day plan
 - 360 day plan



IMPLEMENTATION STRATEGY

- Reduce source inspection at all contractors to value-added activities only
- Use the available options to the maximum reasonable extent
- Piggy-back on prime contractor supplier quality management when cost effective
- Develop a well-trained, synergetic Team capable of effecting team goals



TEAM STRATEGIES

- Team use a parallel approach based on specific contractor selection criteria
 - Focus on larger contractors. It offers a better return for time invested
 - Identify smaller, more commercially oriented contractors. It offers opportunities to reduce the number of contractors requiring source inspection



CONTRACTOR SELECTION CRITERIA

- Multiple programs
- Single commodity producer
- Commercial commodity producer
- Non-complex product lines
- Low contract volume, non-critical items
- Certificate of Conformance clause
- Low risk ratings
- Other second party data or presence



DEFINE SUCCESS

- Success is realized when all Teams are performing proficiently and all contractors assigned to the DCMC CAO are producing quality products with the minimal amount of Government effort
- Measure the rate of success by counting the number of contractors, products, programs, or processes where reduced oversight is implemented (CSO, ARP, DVD, or CoC)



DEFINE SUCCESS

- Establish internal goals
 - 2 reductions in 60 days (stretch goal= 4)
 - **○** 10 reductions in 180 days (stretch goal = 15)
 - 20 reductions in 360 days (stretch goal = 30)



TEAM NORTH - ACTION PLAN

Profile Contractor Base

Contractor	PBAM Rating	Second Party	Third Party	SOQ	CSO	ARP	DVD	CoC
1. ABC CORP	L	Boeing-D1 9000	ISO 9001-X	X	Χ			
2. DEF CORP	L	FAA	AS 9000-X	X	Χ			
3. GHP CORP	L			Χ				Χ

Product & Manufacturing Assurance Risk

Contractor	Quality Req Risk	Product Risk	Process Risk	Quality History
1. ABC CORP	L	L	L	Excellent history; Gold supplier; Mature
2. MCP CORP	L	L	L	Distributor; commercial

Tracking Actions

180 Days 360 Days

00 L	Jays	100	Days	300	Duys		
Start	Comp	Start	Comp	Start	Comp	Options Selected	Ratio

Contractor	Start	Comp	Start	Comp	Start	Comp	Options Selected	Rationale
1	Χ					X	CSO	excellent history; MOA
2	Χ	X					CoC	Non-complex; excellent history



CHARGING - FIRST STEPS

- Contractor MRM # 10 Information Seminar
- Gap Analysis
 - Baseline options versus contractors
- MRM # 10 Focusing Project
 - Teams seek out every opportunity
 - Improve risk analysis in during contract review
- •Training as necessary Data Analysis



CREDITS

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